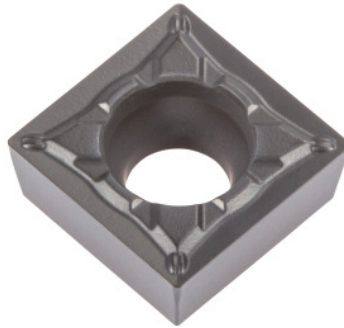


Garant**Indexable insert for turning SCMT 09T308, for finish machining, Grade: HB7130-2****Order data**

Order number	260744 HB7130-2
GTIN	4067263290964
Item class	21G

Technical description

Coating	coated
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Grade	HB7130-2
Main application	M
ISO code indexable insert	SCMT 09T308
Cutting speed v_c main application	80 - 270 m/min
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.

Number of changes/inserts	4
Tool material	Carbide
Type of product	Indexable insert for turning